



Office of the Director of Boiler,Gujarat State

3rd Floor, D Block, Bahumali Bhawan,Manjushri Mill Compound, Asarva, Girdharnagar
Ahmedabad- 380004.

e-mail :- cisbnsn-lab-ahd@gujarat.gov.in & Web site :- <http://www.boiler.gujarat.gov.in>

No. DOB/TECH/2019/CA062019-20200000223

Date:28/06/2019

To,
RATNAFLEX ENGINEERING PRIVATE LIMITED,
Survey No-803, Ahmedabad-Mehsana Highway, Village-Indrad,
PO-Chhatral, Taluka- Kadi.,382729

Sub : New Approval of your workshop for **Manufacturing of Metallic Expansion Bellows, Heat Exchangers & Pressure Vessels** under inspection of IBR - 1950 Code.

- Ref: 1. Your application no.A0032019-20200000406 dtd. 28-04-2019
2. This office Inward no.2019BWCIB1125555781 dtd. 28-04-2019
3. Visit dtd. 18-06-2019 of Shri A.A.SHAH Deputy Director of Boilers-Ahmedabad
on for varification of Workshop Facilities,Staff,Tools & Tackles & their
letter no.A0032019-20200000406 dtd.28-06-2019
4. Government of Gujarat Notification No. GR - 2007 - 73 - IBA - 1099 - 1895 (I) - M - (3)
dtd. 31/08/2007

Sir,

With reference to above you subject & refered letter you are permitted for "**Manufacturing of Metallic Expansion Bellows, Heat Exchangers & Pressure Vessels**" under inspection of IBR -1950 for **Two** year i.e from **28/06/2019** to **27/06/2021** subject to conditions as per Annexure.

Online receipt No.1238755 of Rs.10000.00 dtd.27/05/2019 for registration fees is received.
Also you shall apply for renewal of firm recognition at least two months before the expiry of said period.

Yours Faithfully,

Shri A.A.SHAH
Director of Boilers,
Gujarat State, Ahmedabad.

Copy to: D.O.B / TECH /2019 /CA062019-20200000223 28/06/2019 Dated
Shri A. A. Shah, Deputy Director of Boilers, Ahmedabad Region for information and necessary action

Annexure

- 1 Drawing of above items must be got approved from the undersigned before starting manufacturing as per the requirement of Regulations-4 (C)(iii) and 393 of Indian Boiler Regulations-1950.
- 2 All material should be offered for inspection and necessary tests (wherever necessary) along with material test certificates before starting fabrication of above items.
- 3 All welding should be carried out only with IBR approved welders and their certificates should be shown to this office / Competent Person before commencing of the work.
- 4 Construction and workmanship of above items should be as per the requirement of Chapter - III & XII of Indian Boiler Regulations-1950.
- 5 Stage wise inspection to be offered during construction as specified in appendix - J & as per Chapter VIII of Indian Boiler Regulations - 1950.
- 6 The structural steel for above items should be as per the requirement of Chapter- II & XII of Indian Boiler Regulations-1950.
- 7 Weld preparation for all the joints shall be offered for inspection before welding wherever necessary and required percentage of welded joints shall be offered for destructive and nondestructive tests as per requirement of the code.
- 8 All the work should be carried out strictly in accordance with Indian Boiler Regulation-1950 to the satisfaction of the Competent Person and Inspecting Authority.
- 9 You shall have to carry out manufacturing of above items as per the instruction issued from time to time either by Competent Person or by Inspecting Authority.
- 10 Welder must be qualified in appropriate material as per requirement of Chapter-I & XIII of Indian Boiler Regulations-1950 before starting the job in same material.
- 11 If any change in firm's name, Director & technical staff must be informed to this office at the earliest.
- 12 This permission can be withdrawn at any time without giving notice if the workmanship is found unsatisfactory.
- 13 You are hereby instructed to get it renewed before 60 days from the expiry of this certificate.